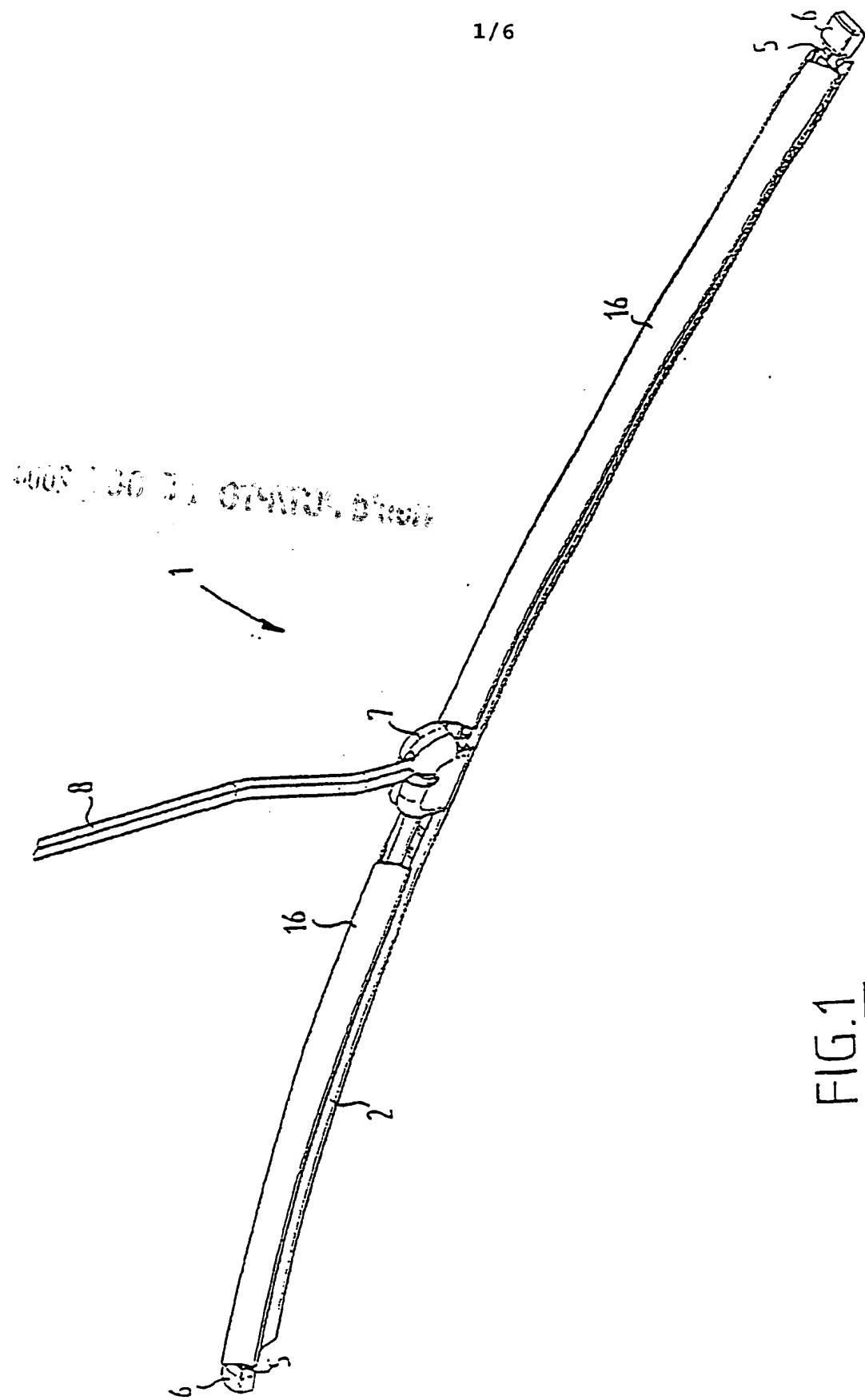


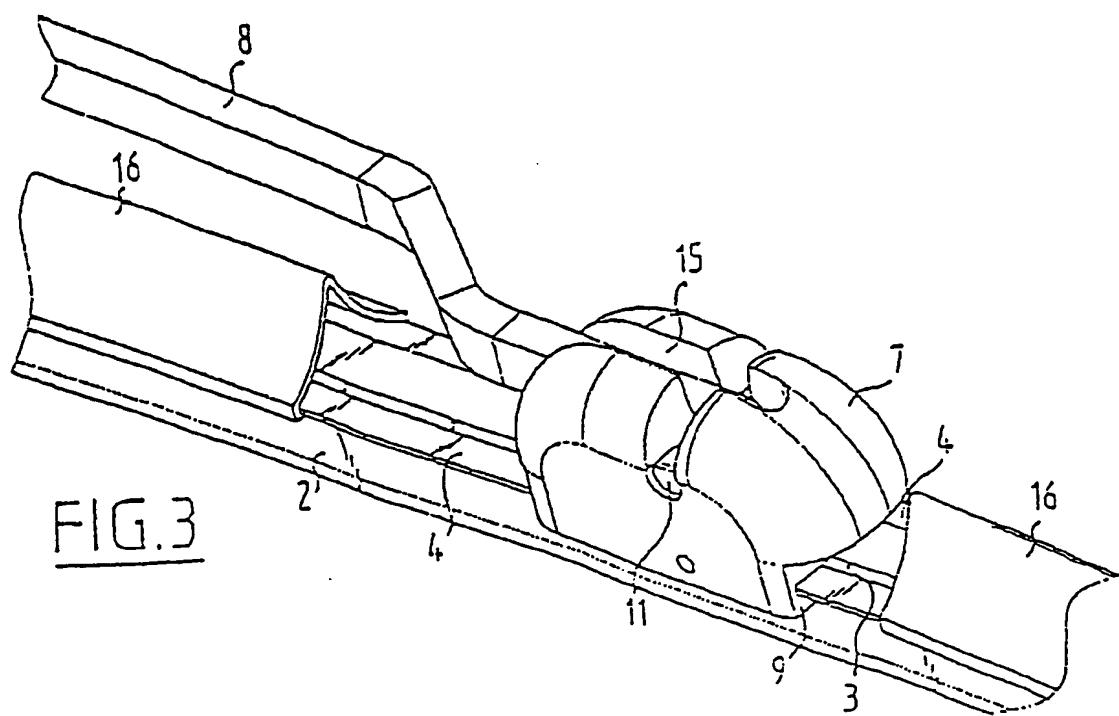
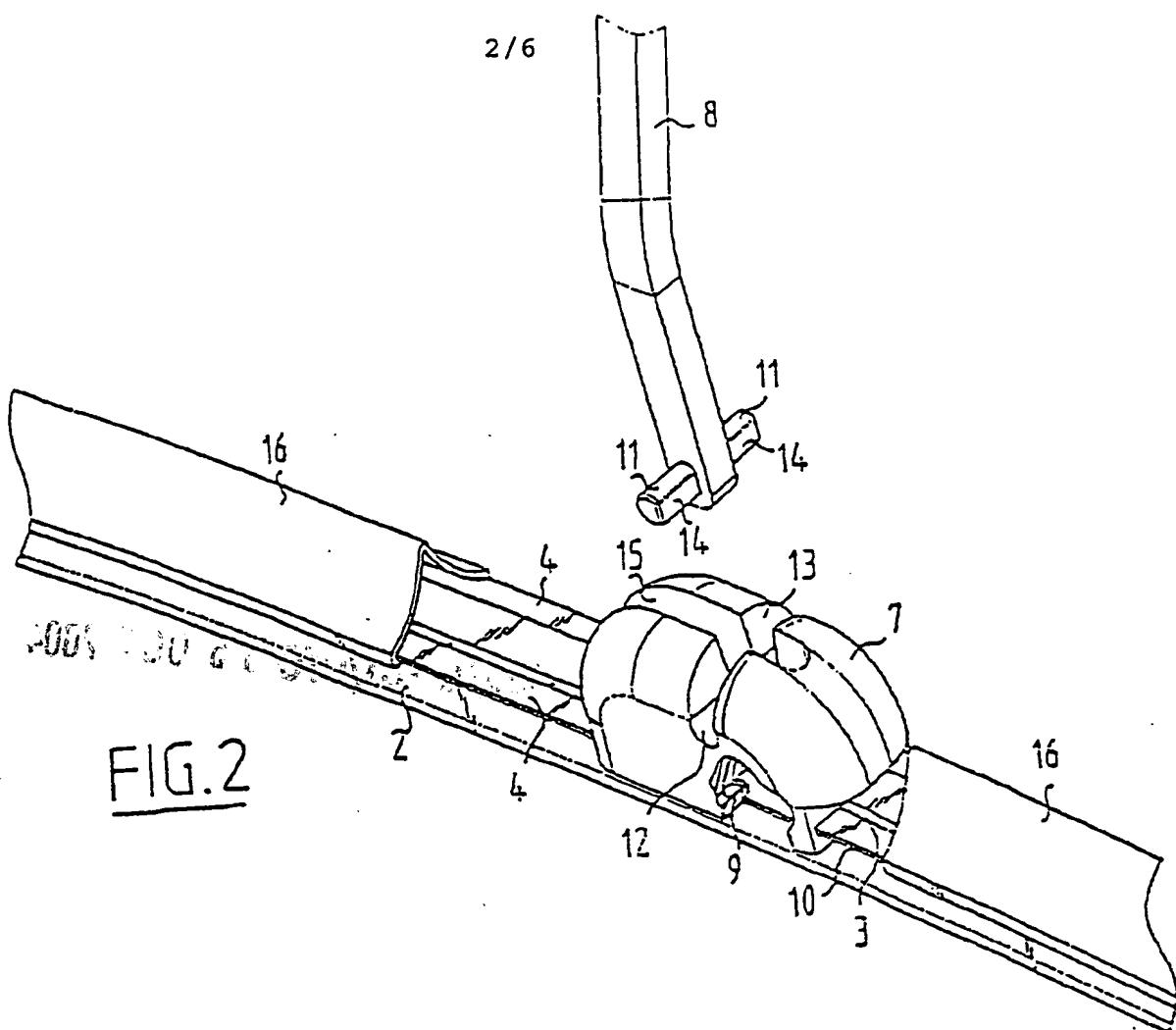
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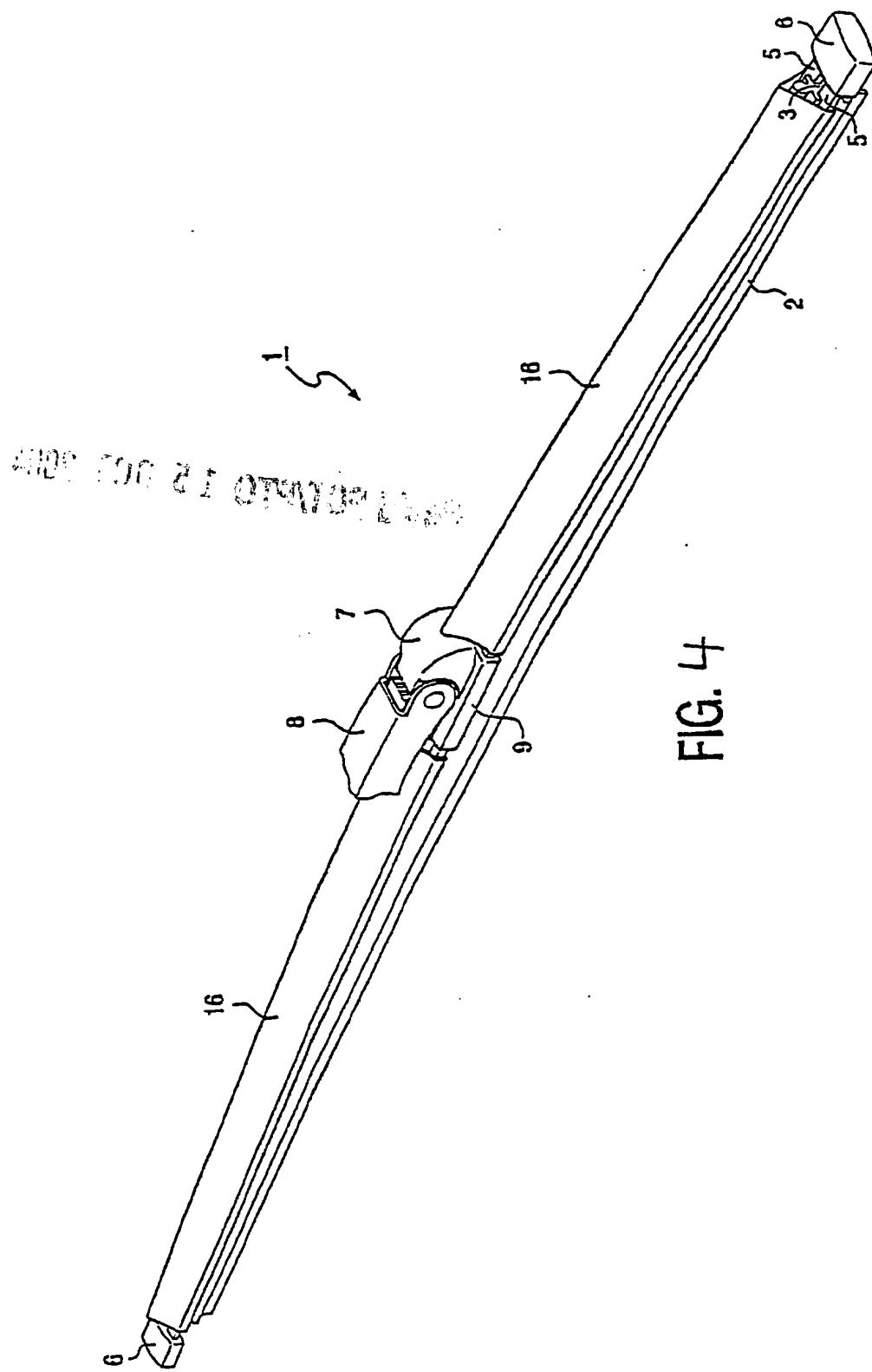
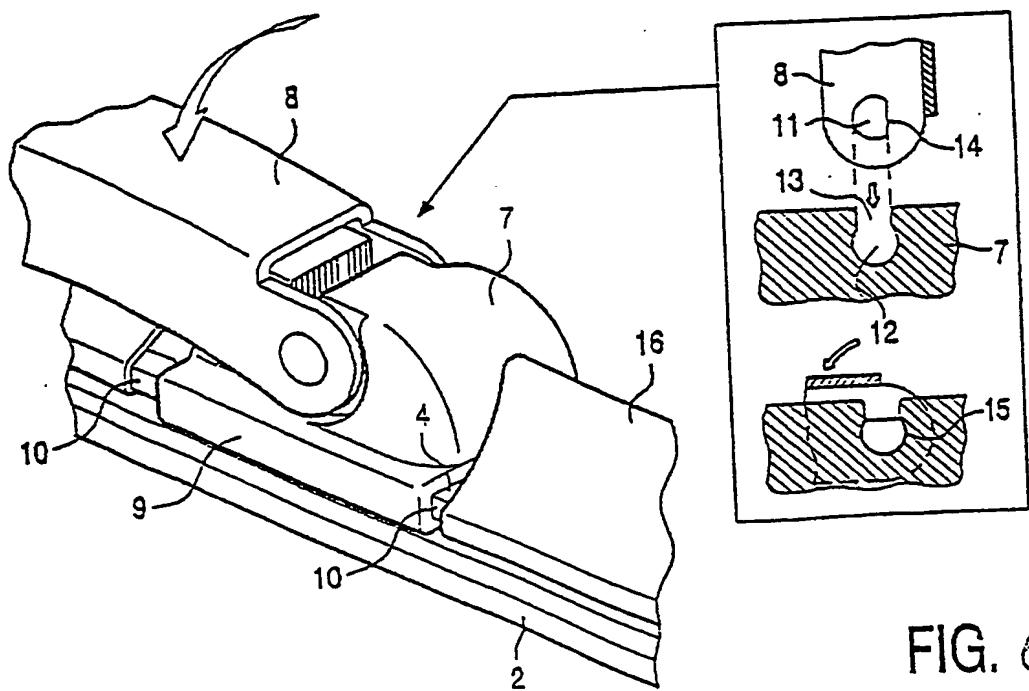
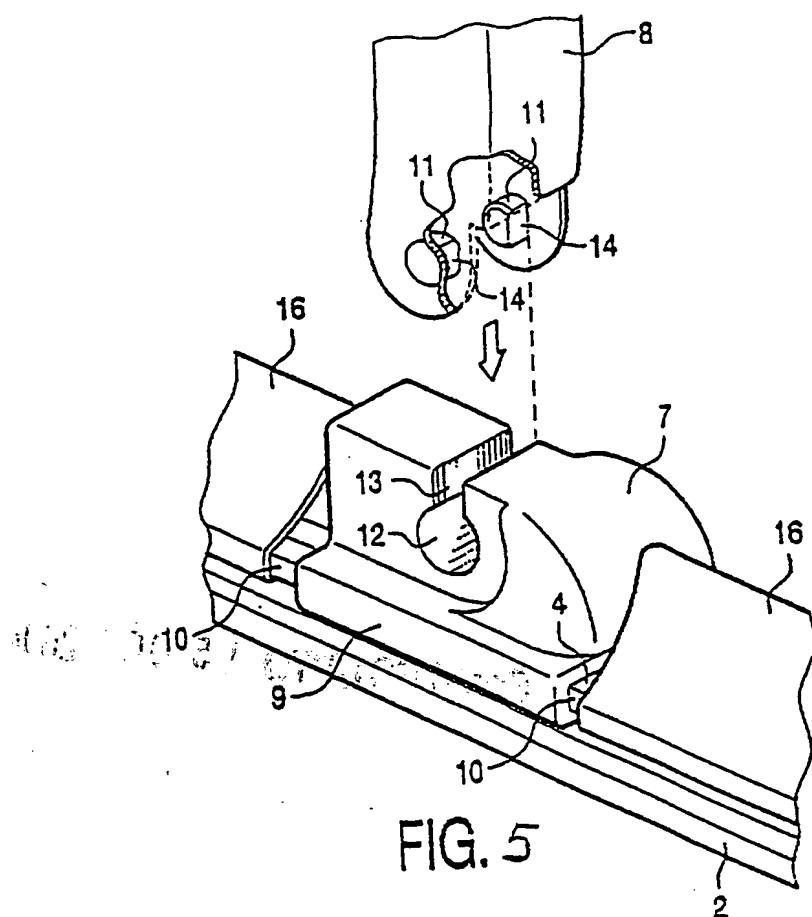


FIG. 4



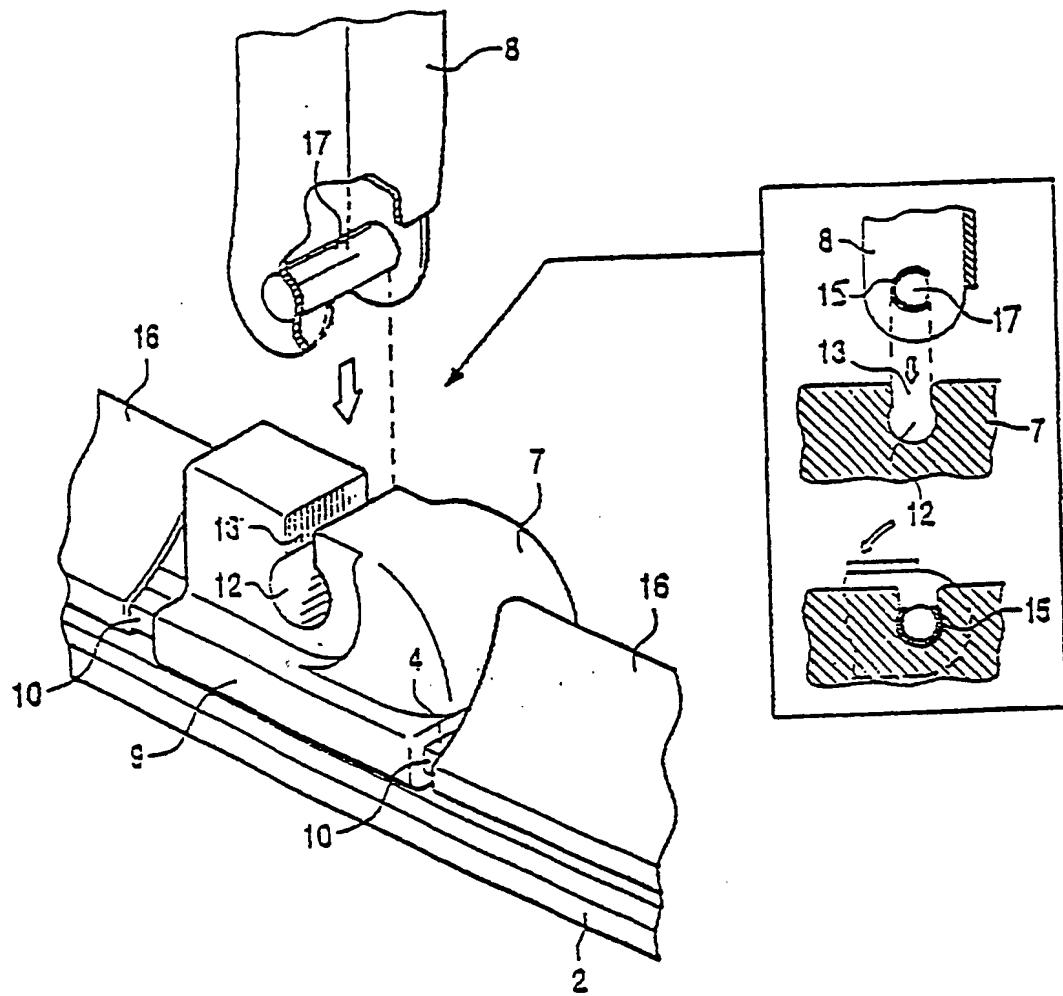


FIG. 7

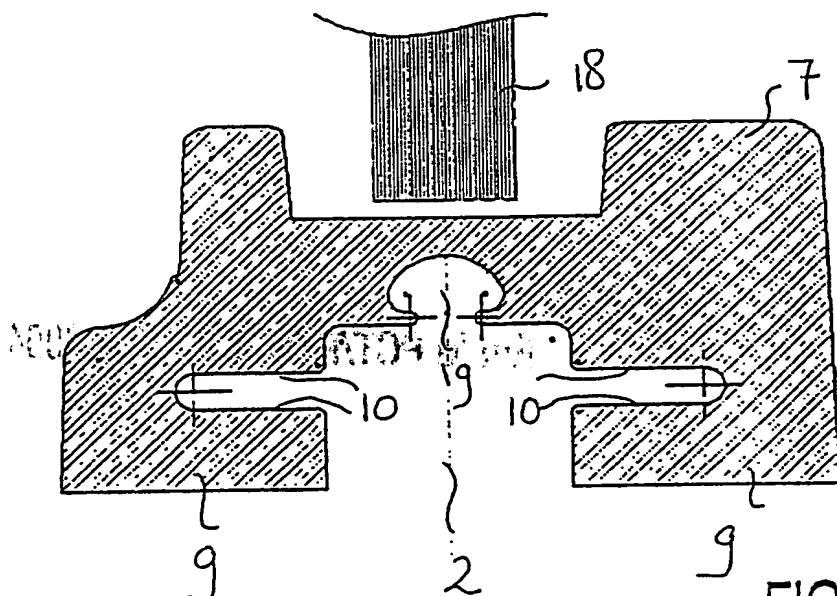
BEFORE WELDING

FIG. 8

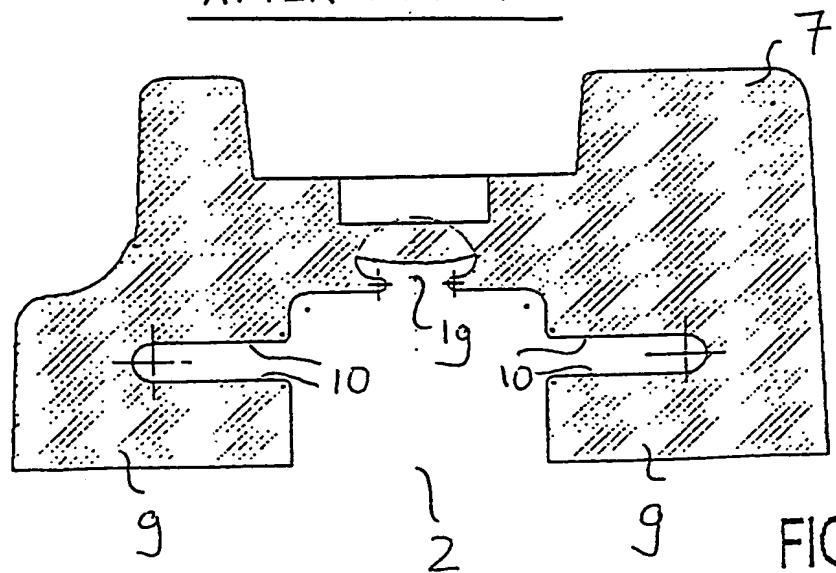
AFTER WELDING

FIG. 9